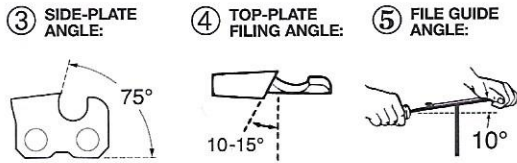
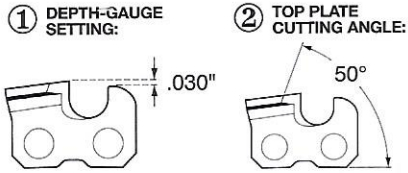


OREGON® RIPPING CHAIN 26R, 26RA, 27R, 27RA

SPECIAL-PURPOSE FILING

When a saw chain is used only for ripping, change the filing angles as shown below, using a 7/32" round file. Keep cutters sharp so wood fibers won't jam in the joints



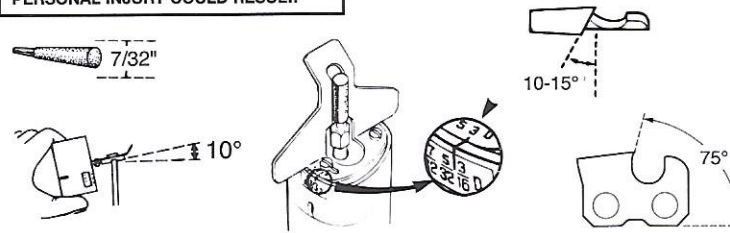
Oregon Cutting Systems Group
Blount Industrial Ltda.
Curitiba, PR Brazil
F/N 512134 Rev. AA 5/05

OREGON® RIPPING CHAIN 26R, 26RA, 27R, 27RA

ELECTRIC SURE SHARP® FILING INSTRUCTIONS

⚠ WARNING - RIPPING CHAIN
WARNING: THIS CHAIN IS SPECIFICALLY DESIGNED FOR RIPPING AND MUST ONLY BE USED ON PORTABLE SAW MILLS. DO NOT USE FOR HAND-HELD SAWING APPLICATIONS AS KICKBACK POTENTIAL IS HIGH AND SERIOUS PERSONAL INJURY COULD RESULT.

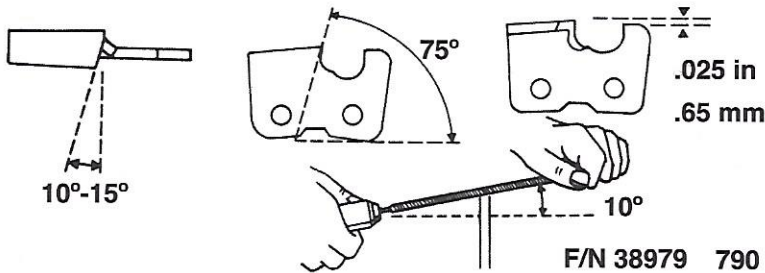
Kickback is the backward and/or upward motion of the chain saw bar guide occurring when cutting chain near the upper nose area of the guide bar contacts any object, such as another log or branch, or when the wood closes in and pinches the saw chain in the cut.



OREGON® RIPPING CHAIN 72 RD, 73RD, 75RD

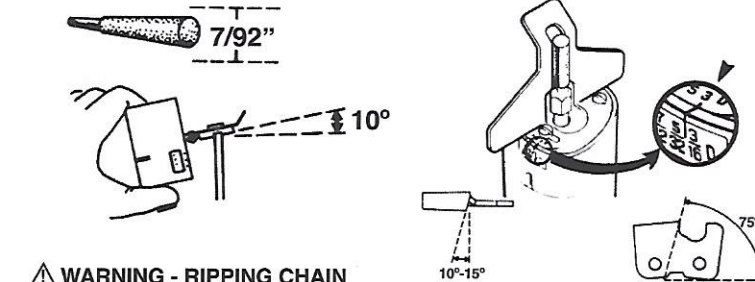
SPECIAL-PURPOSE FILING

When a saw chain is used only for ripping, maintain the filing angles as show below, using a 7/32" round file. Keep cutters sharp so wood fibers won't jam in the joints.



OREGON® RIPPING CHAIN 72RD, 73RD, 75RD

ELECTRIC SURE SHARP® FILING INSTRUCTION



⚠ WARNING - RIPPING CHAIN
WARNING: THIS CHAIN IS SPECIFICALLY DESIGNED FOR RIPPING AND MUST ONLY BE USED ON PORTABLE SAW MILLS. DO NOT USE FOR HAND-HELD SAWING APPLICATIONS AS KICKBACK POTENTIAL IS HIGH AND SERIOUS PERSONAL INJURY COULD RESULT.

Kickback is the backward and/or upward motion of the chain saw guide bar occurring when cutting chain near the upper nose area of the guide bar contacts any object, such as another log or branch, or when the wood closes in and pinches the saw chain in the cut.