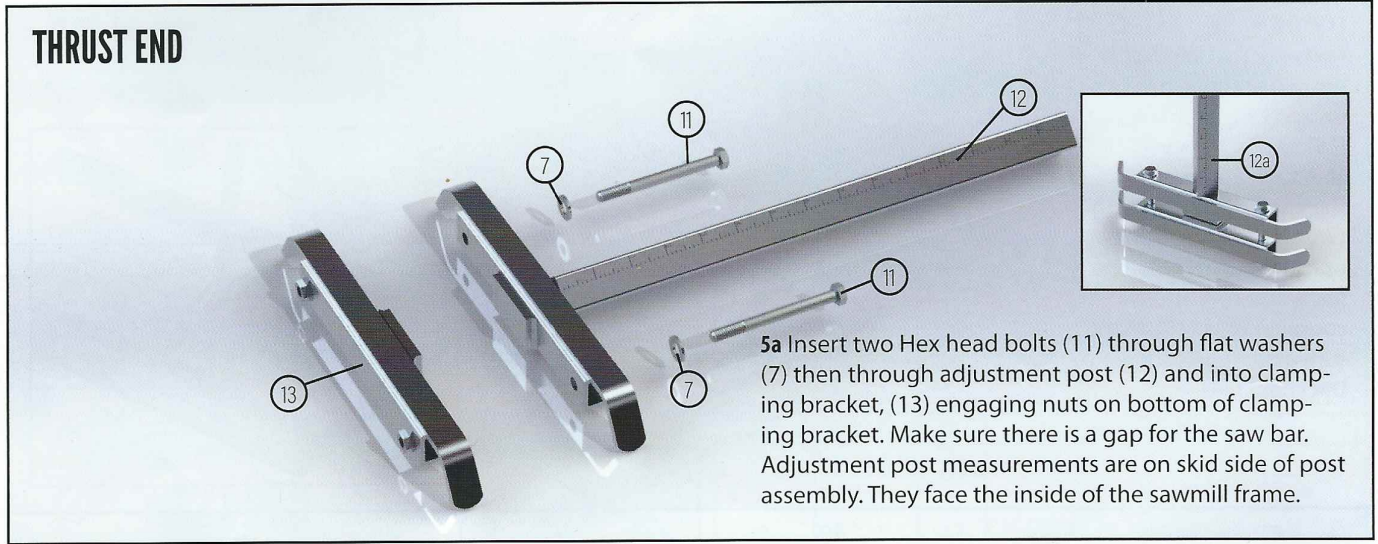


4a Slide handle (21) through holes in handle boss. Secure handle at thrust end, flush with outside edge of handle boss using socket screws (2). The same applies to the nose end but do not tighten screws. This will allow for later adjustment.

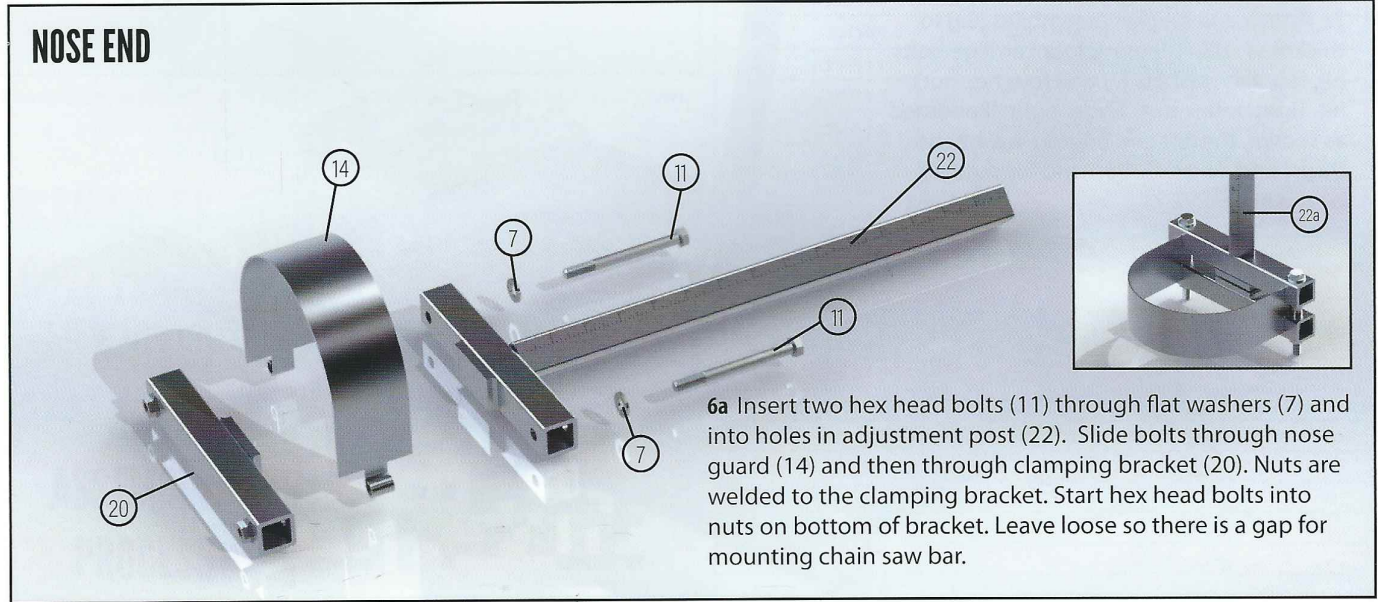
4b Slide U bolt (4) through post clamps (5) and end bracket (8a) and loosely secure using flat washers (7) and coupling nut (15).

THRUST END



5a Insert two Hex head bolts (11) through flat washers (7) then through adjustment post (12) and into clamping bracket, (13) engaging nuts on bottom of clamping bracket. Make sure there is a gap for the saw bar. Adjustment post measurements are on skid side of post assembly. They face the inside of the sawmill frame.

NOSE END



6a Insert two hex head bolts (11) through flat washers (7) and into holes in adjustment post (22). Slide bolts through nose guard (14) and then through clamping bracket (20). Nuts are welded to the clamping bracket. Start hex head bolts into nuts on bottom of bracket. Leave loose so there is a gap for mounting chain saw bar.