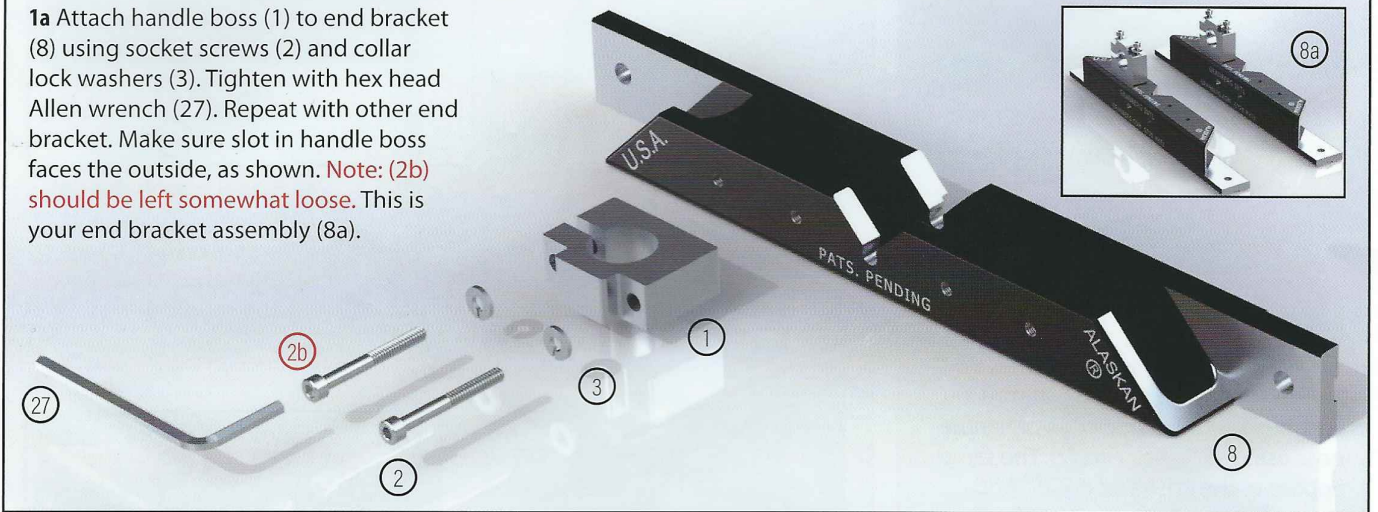
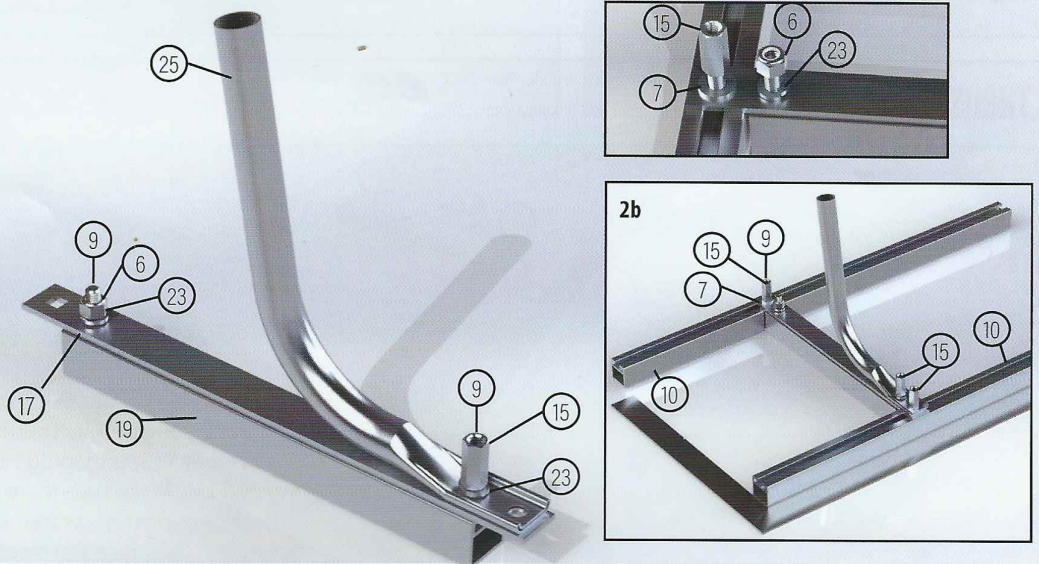


1a Attach handle boss (1) to end bracket (8) using socket screws (2) and collar lock washers (3). Tighten with hex head Allen wrench (27). Repeat with other end bracket. Make sure slot in handle boss faces the outside, as shown. **Note: (2b) should be left somewhat loose.** This is your end bracket assembly (8a).



2a Attach tie bar (17), and handle (25) to on-off bar (19) using two carriage bolts (9), two lock washers (23) and one hex nut (6) and one coupling nut (15).

2b Attach assembly to thickness rails (10) using two carriage bolts (9), one lock washer (23), one flat washer (7) and two coupling nuts (15). Make sure assembly is square to thickness rails.



3a Attach end bracket assemblies (8a) to thickness rails (10) using four carriage bolts (9), four flat washers (7) and four hex nuts (6). Tighten hex nuts finger tight. If oriented as shown, the left end bracket will be the thrust end, and the right end bracket will be the nose end.

